LUSTRE FINISH is an acrylic polymer based, semi-translucent, trowel or knife applied high gloss plaster finish. Lustre produces the look of beautiful aged lime-based Italian plasters.

### Uses:

Lustre Finish may be used for interior applications over properly prepared substrates, including new level 5 drywall or properly prepared existing drywall. Ultrakote's L5 is a preferred base coat for existing drywall.

### Features: Benefits:

- True Venetian look
- Patchable
- Multi-layered finish
- Apply with ease
- Brilliant high-gloss

### Surface Preparation:

Surface must be clean, dry and free of loose material and of any bond inhibiting materials. Level and prime the entire surface prior to application to equalize suction and to prevent telegraphing lines from appearing through the dried finish. The wall surface must be flat and smooth before application of the Lustre Finish.

### Product Specifications:

#### Packaging:

1 gallon plastic pail.

#### Coverage:

250 - 300 sq. ft. (23.22 - 27.87 m. sq.) per gallon.

#### Color:

12 standard colors. Custom colors available upon request.

#### Storage:

Store in a cool, dry interior place. Keep from freezing, out of direct sunlight for long periods and at no time expose to moisture, rain or snow. Storage temperature ranges between 40ºF (4.4ºC) and 95ºF (35ºC).

#### Clean up:

Clean tools and equipment with water immediately after use.

#### Shelf Life:

1 year
lustre finish

Semi-translucent, High Gloss Finish

Mixing:

Thoroughly mix the Lustre Finish with a mixer to a homogeneous consistency. A small amount of clean, potable water may be added to adjust workability. When adding color in the field, mix thoroughly and completely disperse all colorant. Always check color against color sample prior to any application to ensure an accurate match. Close container when not in use. Clean tools with water immediately after use.

Application:

Lustre Finish may be applied over level 5 drywall or a basecoat of Ultrakote L5 can also be used prior to application of Lustre Finish. Once basecoat has dried, apply a very thin coat of Lustre Finish with a Venetian trowel using short overlapping trowel strokes. Trowel in a random manner, using no straight vertical or horizontal trowel strokes. Allow to dry to the touch before applying subsequent coats. Once first coat has dried apply second coat in same manner, using short overlapping trowel strokes. As the second coat of Lustre Finish starts to dry it may be burnished with a clean, dry Venetian trowel. For highest polish it is best to burnish Lustre Finish at two stages: once when semi-wet and once when almost completely dry. If a higher sheen or more mottling is desired, a third coat may be applied, repeating the process of the second coat. When stopping application of Lustre Finish mid-wall, feather out the finish to a minimal thickness in a very irregular pattern to prevent a cold joint from appearing when application is resumed. After 24 hours a sealer or wax may be applied to deepen color and add durability.

Curing / Drying:

Lustre Finish may take several hours to dry to its final appearance. Surface absorption, temperature and humidity will affect drying time. Protect from excessive traffic or moisture for 24 hours.

Limitations:

Lustre Finish should be applied when surface and ambient air conditions are between 40°F (4.44°C) and 95°F (35°C).